

LAMITRAYS TECHNICAL DATA SHEET

CODE: SK-Q-TDS-004

VERSION: 1

ISSUANCE DATE: Nov 18, 2020

PRODUCT NAME / DESCRIPTION		HIGH PRESSURE LAMINATED TRAYS (CGS), THICK 2MM AND ABOVE			
ORIGIN		KINGDOM OF SAUDI ARABIA			
BRAND NAME		LAMITRAYS	LamiTrays		
PROPERTY	TEST METHOD	UNITS	RESULTS		
Thickness	EN 438-2-5	mm	$2.0 \le t < 3.0$: ± 0.20 mm $3.0 \le t < 5.0$: ± 0.30 mm (t = nominal thickness)		
Length and Width	EN 438-2-6	mm	+ 10mm / - 0mm		
Edges Straightness	EN 438-2-7	mm/m	1.5mm/m maximum deviation		
Edges Squareness	EN 438-2-8	mm/m	1.5mm/m maximum deviation		
Flatness	EN 438-2-9	mm/m	$2.0 \le t < 6.0$ mm: ± 8.0 mm/m maximum deviation		
Resistance to Surface Wear	EN 438-2-10	Revolutions (min)	Initial Point: 150		
Resistance to Immersion	EN 438-2-12	Rating (min) Appearance	Surface Gloss Finish: 3		
in Boiling Water			Surface Other Finishes: 4		
			Edge: 3		
Resistance to Water	EN 438-2-14	Rating (min) Appearance	Gloss Finish: 3		
Vapor	211 130 2 11		Other Finishes: 4		
Resistance to Dry Heat	EN 420 2 16	Rating (min) Appearance	Gloss Finish: 3		
(160°C)	EN 438-2-16		Other Finishes: 4		
Dimensional Stability at Elevated Temperature	EN 438-2-17	% (max) 2.0 ≤ t < 5.0mm	Longitudinal: 0.4 Transversal: 0.8		
Resistance to Wet Heat (100°C)	EN 438-2-18	Rating (min) Appearance	Gloss Finish: 3		
			Other Finishes: 4		
Resistance to Impact by Large Diameter Ball	EN 438-2-21	mm (min) 2.0 ≤ t < 6.0mm	Drop Height: 1400		
Resistance to Crazing	EN 438-2-24	Rating (min) Appearance	4		
Resistance to Scratching	EN 438-2-25	Rating (min)	Smooth Finishes: 2		
21000000000000000000000000000000000000		Force	Textured Finishes: 3		



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ORIGIN	KINGDOM OF SAUDI ARABIA		
BRAND NAME	LAMITRAYS	SSS LamiTrays	

PROPERTY	TEST METHOD	UNITS	RESULTS
Resistance to Staining	EN 438-2-26	Rating (min)	Groups 1 & 2: 5
		Appearance	Group 3: 4
Light Fastness (Xenon Arc)	EN 438-2-27	Grey Scale Rating	Contrast: 4 to 5
Flexural Modulus	EN ISO 178	mpa (min)	9000
Flexural Strength	EN ISO 178	mpa (min)	80
Density	EN 323	g/cm ³ (min)	1.35

OTHER PROPERTIES

PROPERTY	TEST METHOD	UNITS	RESULTS
Reaction to Fire	EN 13501-1	Classification	Min D-s2,d0
Antibacterial Activity	ISO 22196	% of kill	After 24 hours, the reduction of the bacteria inoculated on the decorative surface is > 99.98%
Overall Migration: Contact with Food	EC 1935 BSEN 1186	mg/dm ²	< 10 (Suitable for applications in areas in contact with foodstuffs)

STORAGE

The Trays should be stored in a dry and covered stock conditions at temperatures between 18 and 36°C and relative humidity between 50 and 65%. Avoid direct exposure to UV radiation and keep minimum distance of 1.5m away from sources of heat (radiators). Direct floor contact must be avoided at all times. Stored trays stock should be rotated such that older trays will be used first.

FEATURES

Chemical, Mechanical and Thermal Resistance: Good

Heat Resistance: -10° to +100°C

Stackable: Yes Easy to Clean: Yes

Safe for Food Contact: Yes Not for Use in Heated Carts