



**MELAMINE FACED CHIPBOARD PANEL
(CATEGORY A)
TECHNICAL DATA SHEET**



CODE: SK-Q-TDS-013

VERSION: 1

ISSUANCE DATE: MAR 12, 2024

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Chipboard for interior use whose sides are covered by a melamine decorative paper through a pressing process.

SURFACE TECHNICAL CHARACTERISTICS*

PROPERTY	TEST	VALUE	UNIT	
Nominal Thickness**	EN 14323	± 0.3	mm	
Width**	EN 14323	± 5	mm	
Length**	EN 14323	± 5	mm	
Squareness	EN 324-2	≤ 2.0	mm/m	
Edge Straightness	EN 324-2	≤ 1.5	mm/m	
Flatness	EN 14323	≤ 2	mm/m	
Edge Damage	EN 14323	≤ 10	mm	
Surface Defects	EN 14323	Points: ≤ 2	mm ² /m ²	
		Length: ≤ 20	mm/m ²	
Resistance To Scratching	EN 14323	≥ 1.5	N	
Resistance To Staining	EN 14323	≥ 3	Rating	
Resistance To Cracking	EN 14323	≥ 3	Rating	
Resistance To Abrasion	EN 14323	Class	IP	
		1	< 50	
		2	≥ 50	
		3A	≥ 150	
		3B	≥ 250	
		4	≥ 350	
Resistance To Steam	EN 438-2, 14	Appearance-Gloss Finish	≥ 3	Rating
		Appearance-Other Finish	≥ 4	Rating
Gloss	EN 14323	Matt: < 10 (± 3) Semi-matt: 10 – 30 (± 5) Semi-glossy: 30 – 70 (± 10) Glossy: > 70 (± 15)	Gloss Unit (GU)	

*Values reported herein are related to a standard product brand extension and / or category. For more detailed information, please contact our sales office.

**The values of each product are indicated in the related brand's Technical Data Sheet.



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CHIPBOARD CHARACTERISTICS***

PROPERTY	TEST	VALUE	UNIT
Density	EN 323	640 – 700	Kg/m ³
Moisture Content	EN 322	5 – 13	%
Internal Bond	EN 319	≥ 0.24	N/mm ²
Modulus of Rupture	EN 310	≥ 10	N/mm ²
Formaldehyde Emission	EN 717-1 / EN 12460-3	E1 or E2	Class

*** Chipboard Characteristics are set as per our supplier's declared specifications. Values reported herein for a thickness range of >13 - 20mm nominal thickness.

STORAGE AND HANDLING

Goods must be stored in a dry and ventilated place (relative air humidity 35% - 65%). Do not store with inflammable substances. If exposed to direct sunlight, the laminate may deteriorate. Stacks should be stored correctly, at a manageable height to ensure stability. To avoid warping or damp stains, place the panels on pallets with adequate spaces. When handling the laminates, use suction pads or gloves. Machinery and equipment must be fitted with suitable aspiration systems.

CLEANING AND MAINTENANCE

The melamine surfaces are the most resistant among those used in the furniture field. For cleaning, it is preferable to choose a detergent for domestic use. It is recommended that you avoid spraying products directly onto the surface, as this may leave stains and marks; instead, it is preferable to apply the detergent product on a soft damp cloth, clean the surface and then rinse it. Avoid using abrasive products, bleach or highly chlorinated products or acids.

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